

Manual vice for drilling machines, Jaw width A: 150mm



Order data

Order number	365035 150
GTIN	4045197771001
Item class	315

Description

Version:

- Sturdy design with strong spindle.
- · Jaws through hardened and ground.
- · Precise clamping due to long flat guide.
- One jaw with horizontal and vertical prismatic profiles for round material, one jaw smooth.
- · Both jaws are stepped at the top to clamp flat parts.
- · Patent-pending integrated eccentric quick clamping for a secure grip on the drilling machine table.
- The quick clamping in the area of the grooves makes it possible to process the clamped workpiece flexibly and efficiently at any desired position on the entire drilling machine table without re-clamping.

Application:

For clamping components on drilling machines.

Material:

Body and movable jaw made of special cast iron.

Accuracy:

Within 0.10 mm.

Technical description

Clamping slot width	19 mm
Base body length a	400 mm



Weight	23.8 kg
Clamping range b	209 mm
Overall height c	90 mm
Colour code for suitable accessories	BM vice, grey
Clamping slot spacing	189 mm
Jaw width A	150 mm
Jaw height C	40 mm
maximum overall length L ₄	652 mm
Base body width B	226 mm
Type of product	Drilling machine vice

Accessories

Slide for No. 365023	365025
Pair of spare jaws (2 pieces) for quick-release vice or drilling machine vice for type 150	365036 150
Backstop Type 2	365028 2
Spare spindle for drilling machine manual vice for type 150	365037 150