

**Garant****ER clamping nut for HiRunER collet chucks, for ER: 16****Order data**

|              |               |
|--------------|---------------|
| Order number | 309617 16     |
| GTIN         | 4045197771742 |
| Item class   | 31Z           |

**Description****Version:**

Thread and taper ground in a single setup for highest concentricity.

Surface smoothly coated, ball-bearing mounted. Low coefficient of friction, high clamping forces.

**With hexagon** 25 AF.

**Suitable for:**

HiRunER precision ER collet chuck No. 300642; 300643; 300647; 302839; 302843; 302844; 305523; 305524; 305532.

**Optional extras:**

Hook wrench No. 628400, or torque wrench No. 309749 or No. 628520.

**Note:**

Collet chuck and clamping nut are balanced separately!

**Technical description**

|                           |         |
|---------------------------|---------|
| External $\varnothing$ D  | 33.5 mm |
| maximum tightening torque | 54 Nm   |
| for ER                    | 16 mm   |

|                                       |                     |
|---------------------------------------|---------------------|
| Thread                                | M24×1               |
| Overall length L                      | 20.6 mm             |
| Standard                              | DIN 6499 D          |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Type of product                       | Clamping nut        |