

**Garant**
**ER clamping nut for HiRunER collet chucks, for ER: 32**

**Order data**

Order number	309617 32
GTIN	4045197771766
Item class	31Z

**Description**
**Version:**

Thread and taper ground in a single setup for highest concentricity.

Surface smoothly coated, ball-bearing mounted. Low coefficient of friction, high clamping forces.

**With slots.**
**Suitable for:**

HiRunER precision ER collet chuck No. 300642; 300643; 300647; 302839; 302843; 302844; 305523; 305524; 305532.

**Optional extras:**

Hook wrench No. 628400, or torque wrench No. 309749 or No. 628520.

**Note:**

Collet chuck and clamping nut are balanced separately!

**Technical description**

Overall length L	26 mm
External $\varnothing$ D	51.8 mm
for ER	32 mm

Thread	M42×1
maximum tightening torque	136 Nm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Clamping nut