

**Garant****Screw-on toolholder, left-hand, Shank / insert size: 25/12mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 260005 25/12  |
| GTIN         | 4045197772626 |
| Item class   | 21T           |

**Technical description**

|                                 |                               |
|---------------------------------|-------------------------------|
| Insert size                     | 12 mm                         |
| Shank size                      | 25 mm                         |
| ISO code toolholder             | SCRCR/L 2525M12               |
| Shim                            | 269005 6                      |
| Head length L <sub>1</sub>      | 20 mm                         |
| Functional width L <sub>4</sub> | 27 mm                         |
| Overall length L                | 150 mm                        |
| Shim screw                      | 269013 5                      |
| Pack of insert screws           | 269028 16                     |
| suitable indexable insert       | CC.. 1204..                   |
| Standard                        | Works standard                |
| Application type                | left-hand                     |
| Through-coolant                 | no                            |
| Setting angle κ                 | 75 degrees                    |
| Application                     | External longitudinal turning |
| Application                     | External longitudinal turning |

|                 |                               |
|-----------------|-------------------------------|
| Application     | External longitudinal turning |
| Type of product | Boring bar                    |

### Accessories

|  |             |
|--|-------------|
| Set of insert screws Type 16   | 269028 16   |
| Shim Type 6  | 269005 6    |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 20IP                  | 674252 20IP |
| Shim screw Type 5  | 269013 5    |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500  |