Garant

eco screw-on toolholder, right-hand, Shank size / insert size: 20/11mm



Order data

Order number	261102 20/11
GTIN	4045197771872
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

Note:

Coolant transfer only in conjunction with GARANT eco-system toolholders No. 317900 – 319886. Through-coolant: yes ISO code toolholder: SVJBR/L 2020X11 suitable indexable insert: VB.. 1103.. Functional width L₄: 25 mm Head length L₁: 40 mm Overall length L: 99 mm Pack of insert screws: 269023 1

Technical description

Insert size	11 mm
Shank size	20 mm
Pack of insert screws	269023 1
ISO code toolholder	SVJBR/L 2020X11
Overall length L	99 mm

suitable indexable insertVB. 1103Functional width L₄25 mmSeriesEcoApplication typeright-handStandardDIN ISO 5610Through-coolantyesSetting angle κ93 °ApplicationExternal longitudinal turningApplicationExternal longitudinal turningType of productBoring bar	Head length L ₁	40 mm
SeriesEcoApplication typeright-handStandardDIN ISO 5610Through-coolantyesSetting angle κ93 °ApplicationExternal longitudinal turningApplicationExternal longitudinal turning	suitable indexable insert	VB 1103
Application typeright-handStandardDIN ISO 5610Through-coolantyesSetting angle κ93 °ApplicationExternal longitudinal turningApplicationExternal longitudinal turning	Functional width L ₄	25 mm
StandardDIN ISO 5610Through-coolantyesSetting angle κ93 °ApplicationExternal longitudinal turningApplicationExternal longitudinal turning	Series	Eco
Through-coolantyesSetting angle κ93 °ApplicationExternal longitudinal turningApplicationExternal longitudinal turning	Application type	right-hand
Setting angle κ93 °ApplicationExternal longitudinal turningApplicationExternal longitudinal turning	Standard	DIN ISO 5610
Application External longitudinal turning Application External longitudinal turning	Through-coolant	yes
Application External longitudinal turning	Setting angle κ	93 °
	Application	External longitudinal turning
Type of product Boring bar	Application	External longitudinal turning
	Type of product	Boring bar

Accessories

PrecisionBit for Torx [®] , 1/4 inch E 6.3 Torx [®] profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500