



Cut knurling tool universal, Shank size: 25mm



Order data

Order number	290200 25
GTIN	4030741556814
Item class	29H

Description

Version:

Modular design: Can be used universally as right-hand or left-hand version.

Carbide running sleeve for increased wear resistance.

Quick tool adjustment by using the adjustment spindle.

Grub screw in the shank for clearance angle correction. 3-point contact for exact axial positioning. Radial and axial rotational registration for optimum tool guidance.

Technical description

Carbide sleeve, cover disc, screw	299920 1
for knurl width w	6 mm
Shank width	25 mm
for knurl $\varnothing d_1$	25 mm
Working range	10 - 300 mm
for knurl bore $\varnothing d_2$	8 mm
Shank height	20 mm
Cutting direction	left-hand and right-hand
for knurl profile	RBL30° 1×AA
for knurl profile	RAA 1×BR30°
for knurl profile	RAA 1×BL30°

for knurl profile	RBR30° 1×AA
for knurl profile	RBR45° 1×BL15°
for knurl profile	RBL45° 1×BR15°
Type of product	Self-centering knurling tool

Accessories

Spare parts kit (3 pieces), carbide bush, cover washer, screw Type 1	299920 1
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