

**Garant**
**Revolving lathe centre 60° / 30°, Morse taper: 6**

**Order data**

Order number	320658 6
GTIN	4045197774330
Item class	31Z

**Description**
**Version:**

- **Punch axis of through-hardened steel mounted on shank bearings.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Complete tool hardened and ground.**

With extended centre, point angle 60° / 30°.

**Description:**

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

**Application:**

For all types of lathe, equally suitable for roughing and finish turning.

The extended point allows the turning tool unobstructed access to the end face of the component. Particularly suitable for copy turning.

Body Ø D: 110 mm

Reach B: 178 mm

largest centre point Ø 60° A: 52 mm

largest centre point Ø 30° A: 20 mm

maximum radial run-out: 0.005 mm

Centre point length C: 86 mm

**Technical description**

largest centre point $\varnothing$ 60° A	52 mm
Body $\varnothing$ D	110 mm
maximum radial run-out	0.005 mm
Reach B	178 mm
for workpiece weight	2500 kg
Morse taper	MK6
maximum speed	2000 min <sup>-1</sup>
Centre point length C	86 mm
largest centre point $\varnothing$ 30° A	20 mm
Type of product	Centring drill