

Garant
Insert for the revolving lathe centre, Type: 1

Order data

Order number	320629 1
GTIN	4045197774606
Item class	31Z

Description
Version:

- **High flexibility due to range of geometries on the same carrier tool.**
- **Fully hardened and ground.**
- **Quick and efficient exchange of worn tools.**

Suitable for :

Lathe centre No. 320617 size 32, 40, 50/3; No. 320659 size 4; No. 321265 size 5; No. 321335 size 4.
suitable for colour code: K18

External \varnothing D: 22 mm

small tip \varnothing D₁: 8 mm

Shank \varnothing d: 18 mm

Reach L₁: 43 mm

Point angle: 60 °

Point angle: 30 °

Technical description

External \varnothing D	22 mm
Shank \varnothing d	18 mm

Reach L ₁	43 mm
small tip Ø D ₁	8 mm
Point angle	60 °
Point angle	30 °
Width across flats	19 mm
suitable for colour code	K18
Type of product	Centring drill