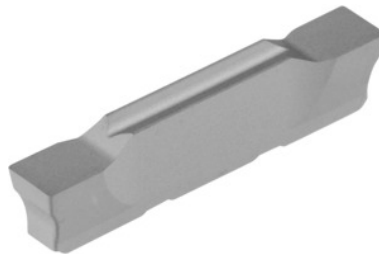


**Garant****Grooving insert Blank, HU7310, Groove width w: 5,2mm****Order data**

Order number	273696 5,2
GTIN	4045197578990
Item class	21L

**Description****Application:**

For grinding specific profiles.

**Technical description**

Groove width w	5.2 mm
Tool material	Carbide
Coating	uncoated
Main application	N
Secondary application	Ti
Grade	HU7310
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	350 m/min	N

Aluminium (short chipping)	suitable	350 m/min	N
Alu > 10% Si	suitable	280 m/min	N
Ti > 850 N/mm <sup>2</sup>	suitable	50 m/min	S
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		