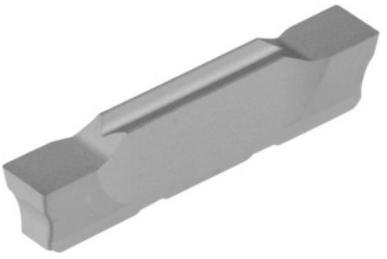
Data sheet

Garant

Grooving insert Blank, HU7310, Groove width w: 3,4mm



Order data

Order number	273696 3,4
GTIN	4045197773029
Item class	21L

Description

Application:
For grinding specific profiles.

Technical description

Groove width w	3.4 mm
Tool material	Carbide
Coating	uncoated
Main application	N
Secondary application	Ti
Grade	HU7310
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	350 m/min	N

Aluminium (short chipping)	suitable	350 m/min	N
Alu > 10% Si	suitable	280 m/min	N
Ti > 850 N/mm²	suitable	50 m/min	S
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		