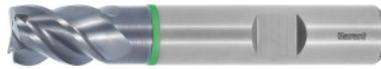


**Garant**
**Solid carbide roughing end mill MTC, AlCrN, Ø e8 DC: 14mm**

**Order data**

Order number	203051 14
GTIN	4045197775832
Item class	11X

**Description**
**Version:**

For **roughing and finishing** up to  $1.5 \times D$  into solid material **at very high feed rates** with smooth cutting action.

For cutting force reduction and better surface quality due to **45° helix**.

Improved coating for a further reduction in cutting force combined with increased tool life.

**Application:**

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

**Technical description**

Direction of infeed	horizontal, oblique and vertical
Shank Ø $D_s$	14 mm
Cutting edge Ø $D_c$	14 mm
Tolerance nominal Ø	e8
Recess Ø $D_1$	13.6 mm
Feed $f_z$ for side milling in steel $< 900 \text{ N/mm}^2$	0.13 mm
Overall length L	73 mm
No. of teeth Z	4
Shank	DIN 6535 HB to h6
Balance quality with shank	G 2.5 with HB
Flute length $L_c$	16 mm

Corner chamfer width at 45°	0.3 mm
Overhang length L <sub>1</sub> incl. recess	26 mm
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a <sub>e</sub> for milling operation	0.5×D for side milling
Cutting width a <sub>e</sub> for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	green
Type of product	End / face mill

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 500 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	230 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	200 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	180 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	150 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	70 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	50 m/min	M
GG(G)	suitable	150 m/min	K
Uni	suitable		
wet maximum	suitable		

wet minimum	suitable only under restricted conditions
dry	suitable
Air	suitable