

**High feed rate milling cutter 7792VX, with bore, Ø D / number of teeth Z:  
66/5Lmm****Order data**

Order number	221908 66/5L
GTIN	4056544197856
Item class	28R

**Description****Description:**

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations.

**Technical description**

Mounting bore Ø	27 mm
Overall length $L_{\text{tot}}$	50 mm
Indexable insert size	09
Insert screw	229918 (T15; 2.1Nm)
Number of cutting edges Z	5
maximum cutting depth $a_{p \text{ max}}$	1.5 mm

Ø D <sub>3</sub>	51 mm
suitable indexable insert	XD.. 0904
Cutting edge Ø D <sub>c</sub>	66 mm
Through-coolant	yes
Circular interpolation milling Ø D <sub>min</sub>	117 mm
Circular interpolation milling Ø D <sub>max</sub>	130 mm
Ramping length L for α <sub>max</sub>	50.3 mm
Ramping angle α <sub>max</sub>	0.29 degrees
Setting angle κ	13 degrees
Fz Helix	0.7
Shank type	with bore
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

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## Accessories

Clamping screw	229918
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