



High feed rate milling cutter 7792VX, with bore, $\varnothing D$ / number of teeth Z: 40/4Lmm



Order data

Order number	221908 40/4L
GTIN	4056544198211
Item class	28R

Description

Description:

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations.

Technical description

Mounting bore \varnothing	22 mm
Cutting edge $\varnothing D_c$	40 mm
$\varnothing D_3$	19 mm
Number of cutting edges Z	4
maximum cutting depth $a_{p,max}$	2.5 mm
Insert screw	229919 (T15; 3.1 Nm)

suitable indexable insert	XD.. 1205
Overall length L_{tot}	40 mm
Indexable insert size	12
Through-coolant	yes
Circular interpolation milling $\varnothing D_{min}$	59 mm
Circular interpolation milling $\varnothing D_{max}$	78 mm
Ramping length L for α_{max}	18.3 mm
Ramping angle α_{max}	0.94 degrees
Setting angle κ	12 degrees
Fz Helix	0.7
Shank type	with bore
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229919
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