



## Adjustable indexable countersinking mill, Weldon shank, Shank $\varnothing$ Ds h6: 16mm



### Order data

Order number	216635 16
GTIN	4045197778970
Item class	220

### Description

#### Version:

Made of hardened tool steel. Deeply engraved scale. Two exposed insert edges

#### Application:

For forwards and reverse deburring, chamfering and countersinking.  
Suitable for oblique plunging.

**Steplessly adjustable for angles of 0° - 90°.**

#### Note:

**For setting to an exact angular value, use a pre-setting device.**

### Technical description

Overhang $L_1$	37 mm
Number of cutting edges Z	1
Shank $\varnothing$ D <sub>s</sub> h6	16 mm
suitable indexable insert	SP.T09T3..
Pack of insert screws	219841 (15IP; 3.0 Nm)
Clamping screw for adjustment element	219887
Adjustment element	219885
Countersink $\varnothing$ D	16 mm

Overall length $L_{tot}$	86 mm
Shank type	Weldon shank
Chamfer angle adjustment range	0-90 degrees
Type of product	Counterbores, countersinks

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## Accessories

Adjustment element	219885
Insert screw	219887
Set of insert screws 10 pieces	219841