



Adjustable indexable countersinking mill, Weldon shank, Shank \varnothing Ds h6: 25mm



Order data

Order number	216635 25
GTIN	4045197778994
Item class	220

Description

Version:

Made of hardened tool steel. Deeply engraved scale. Two exposed insert edges

Application:

For forwards and reverse deburring, chamfering and countersinking.
Suitable for oblique plunging.

Steplessly adjustable for angles of 0° - 90°.

Note:

For setting to an exact angular value, use a pre-setting device.

Technical description

Number of cutting edges Z	1
suitable indexable insert	SP.T1204..
Pack of insert screws	219848 (20IP; 5.5 Nm)
Shank \varnothing D _s h6	25 mm
Overhang L ₁	49 mm
Clamping screw for adjustment element	219888
Adjustment element	219886
Countersink \varnothing D	25 mm

Overall length L_{tot}	105 mm
Shank type	Weldon shank
Chamfer angle adjustment range	0-90 degrees
Type of product	Counterbores, countersinks

Accessories

Set of insert screws 10 pieces	219848
Adjustment element	219886
Insert screw	219888