

Garant
CNMG 09T308, Grade: HB7010-1


Order data

Order number	250052 HB7010-1
GTIN	4045197779045
Item class	21G

Description

CNMG 09T308 HB7010-1 Grade: HB7010-1
 Chip breaker: SS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 500 m/min

Technical description

Grade	HB7010-1
Cutting conditions	continuous
Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	SS
Cutting speed v_c main application	150 - 500 m/min
Main application	P

Cutting depth a_p	0.3 - 2.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Type of product	Indexable insert for turning