

**Garant**
**CNMG 120404, Grade: HB7010-1**


### Order data

Order number	250058 HB7010-1
GTIN	4045197779052
Item class	21G

### Description

CNMG 120404 HB7010-1 Grade: HB7010-1  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.3 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 500 m/min

### Technical description

Cutting conditions	continuous
Cutting speed $v_c$ main application	150 - 500 m/min
Cutting depth $a_p$	0.3 - 2.5 mm
Feed $f$	0.1 - 0.4 mm/rev.
Main application	P
Grade	HB7010-1
Corner radius	0.4 mm

Chip breaker	SS
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning