

Garant**CNMG 09T304, Grade: HB7010-1**

Order data

Order number	250150 HB7010-1
GTIN	4045197779076
Item class	21G

Description

CN.G 09T304 HB7010-1 Grade: HB7010-1
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.5 - 8 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 120 - 440 m/min

Technical description

Chip breaker	SM
Cutting speed v_c main application	120 - 440 m/min
Feed f	0.2 - 0.5 mm/rev.
Corner radius	0.4 mm
Cutting conditions	continuous
Grade	HB7010-1

Cutting depth a_p	0.5 - 8 mm
Main application	P
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning