

Garant
CNMG 09T308, Grade: HB7010-1


Order data

Order number	250152 HB7010-1
GTIN	4045197779083
Item class	21G

Description

CNMG 09T308 HB7010-1 Grade: HB7010-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 8 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 440 m/min

Technical description

Feed f	0.2 - 0.5 mm/rev.
Main application	P
Chip breaker	SM
Cutting speed v_c main application	120 - 440 m/min
Corner radius	0.8 mm
Cutting conditions	continuous
Cutting depth a_p	0.5 - 8 mm

Grade	HB7010-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning