

**Garant****CNMM 190616, Grade: HB7010-1**

## Order data

Order number	250464 HB7010-1
GTIN	4045197779809
Item class	21G

## Description

CNMM 190616 HB7010-1 Grade: HB7010-1  
Chip breaker: SR  
Cutting depth  $a_p$ : 2 - 10 mm  
Feed  $f$ : 0.4 - 1.2 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 375 m/min

## Technical description

Corner radius	1.6 mm
Cutting depth $a_p$	2 - 10 mm
Cutting speed $v_c$ main application	100 - 375 m/min
Cutting conditions	continuous
Grade	HB7010-1
Main application	P
Feed $f$	0.4 - 1.2 mm/rev.

Chip breaker	SR
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning