

**Garant**
**WNMG 080412, Grade: HB7010-1**


## Order data

Order number	252210 HB7010-1
GTIN	4045197780379
Item class	21G

## Description

WNMG 080412 HB7010-1 Grade: HB7010-1

Chip breaker: SG

Cutting depth  $a_p$ : 1.5 - 6 mm

Feed  $f$ : 0.25 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 100 - 375 m/min

## Technical description

Cutting conditions	continuous
Grade	HB7010-1
Chip breaker	SG
Main application	P
Cutting depth $a_p$	1.5 - 6 mm
Cutting speed $v_c$ main application	100 - 375 m/min
Corner radius	1.2 mm
Feed $f$	0.25 - 0.6 mm/rev.

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning