

**Garant****DC.T 070202, Grade: HB7010-1**

## Order data

|              |                 |
|--------------|-----------------|
| Order number | 260351 HB7010-1 |
| GTIN         | 4045197780515   |
| Item class   | 21G             |

## Description

DCMT 070202 HB7010-1 Grade: HB7010-1  
Chip breaker: SS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.05 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 150 - 500 m/min

## Technical description

|                                      |                    |
|--------------------------------------|--------------------|
| Corner radius                        | 0.2 mm             |
| Main application                     | P                  |
| Grade                                | HB7010-1           |
| Feed $f$                             | 0.05 - 0.2 mm/rev. |
| Cutting speed $v_c$ main application | 150 - 500 m/min    |
| Cutting depth $a_p$                  | 0.2 - 1.5 mm       |

|                               |                              |
|-------------------------------|------------------------------|
| Cutting conditions            | continuous                   |
| Chip breaker                  | SS                           |
| Finishing/roughing assignment | Finishing                    |
| Tool material                 | Carbide                      |
| ISO code indexable insert     | DCMT 070202                  |
| Number of changes/inserts     | 2                            |
| Tolerance                     | M                            |
| Type of product               | Indexable insert for turning |