

Garant**SCMT 09T304, Grade: HB7010-1**

Order data

Order number	260742 HB7010-1
GTIN	4045197780614
Item class	21G

Technical description

Main application	P
Chip breaker	SS
Corner radius	0.4 mm
Feed f	0.05 - 0.2 mm/rev.
Grade	HB7010-1
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	150 - 500 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304

Number of changes/inserts	4
Type of product	Indexable insert for turning