

**Garant**
**SCMT 09T308, Grade: HB7010-1**


### Order data

Order number	260744 HB7010-1
GTIN	4045197780621
Item class	21G

### Description

SCMT 09T308 HB7010-1 Corner radius: 0.8 mm  
 Grade: HB7010-1  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 500 m/min

### Technical description

Corner radius	0.8 mm
Cutting conditions	continuous
Chip breaker	SS
Cutting speed $v_c$ main application	150 - 500 m/min
Feed $f$	0.05 - 0.2 mm/rev.
Main application	P
Grade	HB7010-1

Cutting depth $a_p$	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Type of product	Indexable insert for turning