

Garant**SC.T 120404, Grade: HB7010-1**

Order data

Order number	260765 HB7010-1
GTIN	4045197780652
Item class	21G

Description

SC.T 120404 HB7010-1 Corner radius: 0.4 mm

Grade: HB7010-1

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mmFeed f : 0.1 - 0.3 mm/rev.

Technical description

Cutting speed v_c main application	120 - 440 m/min
Corner radius	0.4 mm
Grade	HB7010-1
Main application	P
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.

Chip breaker	SM
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning