

Garant
Grooving toolholder, right-hand, Shank / groove width w: 10/2mm

Order data

Order number	273750 10/2
GTIN	4045197780898
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Overall length L	120 mm
Grooving depth t_{max}	6 mm
Groove width w	2 mm
Functional width L_4	10 mm
Head length L_1	26 mm
Screw	279815 4 (TX15; 3.5 Nm)
Shank width b	10 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 4	279815 4
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500