C turbine spindles

High-speed spindle type 625S compact, slim, SK 40, Speed: 50000min-1



Order data

Order number	358815 50000
GTIN	2050001869906
Item class	331

Description

Version:

Air-powered high-speed spindle, constant speed under load 25,000 – 65,000 rpm. depending on the version. Power up to 1kW.

Advantage:

- Higher machining speeds with smaller tools.
- Protects the machine speed is generated by the high-speed spindle the machine spindle is stationary.
- · Integral air cooling permits continuous use. No standstill times.
- · Longer tool life.
- · Very good surface quality of the tools less requirement for regrinding.
- Application:

High-speed spindles allow higher cutting speeds and feed rates. They allow above all the use of tools with small diameters (6 mm).

Supplied with:

High-speed spindle, collet, collet clamping nut, wrench, sealing plug, air filter, connection hose. **Optional extras:**

Tool-change turret for automatic tool-change. Required only for **external** air supply - available on request.

Note:

Use clean dry compressed air at approx. 6.2 bar.

Further spindles available on request: all commonly-used shank versions, different performance classes and speeds.

Technical description

Overall length L

25 mm

Shank length L ₁	55 mm
External Ø D	57.15 mm
Speed	50000 min ⁻¹
Overhang A	169 mm
Туре	6255
Machining strategy	HSC
Adapter	SK 40
Arbor standard	DIN 69871
Arbor standard	DIN 69893
Arbor standard	JIS B6339
Type of product	High-speed spindle