

# High-speed spindle type 625S compact, slim, HSK-A 63, Speed: 40000min-1



### Order data

Order number	358875 40000
GTIN	2050001871589
Item class	331

## **Description**

#### **Version:**

Air-powered high-speed spindle, constant speed under load 25,000 – 65,000 rpm. depending on the version. Power up to 1kW.

#### **Advantage:**

- · Higher machining speeds with smaller tools.
- Protects the machine speed is generated by the high-speed spindle the machine spindle is stationary.
- · Integral air cooling permits continuous use. No standstill times.
- · Longer tool life.
- · Very good surface quality of the tools less requirement for regrinding.

## **Application:**

High-speed spindles allow higher cutting speeds and feed rates. They allow above all the use of tools with small diameters (6 mm).

### **Supplied with:**

High-speed spindle, collet, collet clamping nut, wrench, sealing plug, air filter, connection hose.

#### **Optional extras:**

Tool-change turret for automatic tool-change. Required only for **external** air supply - available on request.

#### Note:

Use clean dry compressed air at approx. 6.2 bar.

Further spindles available on request: all commonly-used shank versions, different performance classes and speeds.

## **Technical description**

Overall length L	25 mm
------------------	-------

Speed	40000 min <sup>-1</sup>
External Ø D <sub>1</sub>	25 mm
Shank length L₁	55 mm
External Ø D	57.15 mm
Overhang A	177 mm
Туре	625S
Machining strategy	HSC
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	DIN 69871
Arbor standard	JIS B6339
Type of product	High-speed spindle