# Garant

# Permanent magnet, transverse pole distribution, Length L: 280mm



# Order data

Order number	380040 280
GTIN	4045197781765
Item class	310

# Description

#### Version:

- $\cdot\,$  Alu casing for mounting on top or for incorporation.
- · Stop strips on 3 sides.
- · 2 switch points.
- Milled-in grip handle.
- 4 ZeroClamp holes provided at 200 pitch.
- · Lamellae made of 3 mm brass / 12 mm steel.

2 switch points for two magnetic fields;

For large workpieces that must be clamped across the entire magnetic field, both switch points must be switched on.

#### Advantage:

Two workpieces can be clamped on a single pallet (using 2 switch points).

#### Application:

For clamping medium-sized to large workpieces for grinding, milling and spark erosion.

#### Supplied with:

Hexagon socket.

#### Note:

Suitable GARANT ZeroClamp clamping stud 360025 18M16 or 18M16/138.

The pallets are secured by ZeroClamp clamping studs or by stepless adjustable clamps securing the machine clamping slots directly to the machine table.

# **Technical description**

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# Data sheet

Nominal clamping force	130 N/cm <sup>2</sup>
Weight	29 kg
Grinding allowance in pole area	6 mm
Pole area length	280 mm
Magnetic field height	6 mm
Dimension D	220 mm
Width B	280 mm
Height H	68.5 mm
Type of product	Magnetic clamping plate