

Die 6g, M: M4,5



Order data

Order number	140300 M4,5		
GTIN	4062406189358		
Item class	11K		

Description

Version:

Closed, pre-slit form. ≥ M3 with tapered lead chamfer on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. 1¾ turns lead chamfer.

Cutting direction: right-hand Tolerance class: DIN 13 6g

Pitch: 0.75 mm External Ø: 20 mm Height: 7 mm

Technical description

Tolerance class	DIN 13 6g		
Height	7 mm		
Pitch	0.75 mm		
External Ø	20 mm		
Thread size	M4.5		

Thread type	M		
Flank angle	60 °		
Tool material	HSS		
Standard	EN 22568		
Cutting direction	right-hand		
Type of product	Die		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		