

Garant**Die, BSW: W1.1/8**

Order data

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|--------------|---------------|
| Order number | 141550 W1.1/8 |
| GTIN | 4062406189525 |
| Item class | 11K |

Description

Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Application:

For Whitworth threads to BSW standard BS84 in the tolerance field "medium".

Technical description

| | |
|-------------------|------------|
| Thread Ø | 28.76 mm |
| Cutting direction | right-hand |
| Tolerance class | medium |
| Thread size | W1,1/8 |
| Threads per inch | 7 |
| External Ø | 65 mm |
| Height | 25 mm |

| | |
|-----------------|------------|
| Thread type | BSW |
| Flank angle | 55 degrees |
| Tool material | HSS |
| Standard | EN 22568 |
| Type of product | Die |

User data

| | Suitability | V _c | ISO code |
|-------------------------------|---|----------------|----------|
| Aluminium (short chipping) | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable | | |
| Oil | suitable | | |
| dry | suitable only under restricted conditions | | |