

**HOLEX****ET collet with radial compensation for tapping and reaming, ET 25, Nominal clamping  $\varnothing$  d: 3mm****Order data**

Order number	309447 3
GTIN	4045197782984
Item class	32Z

**Description****Version:**

Hardened and ground.

**Advantage:**

The radial compensation allows correction of slight **centring errors** (for the required concentricity and thread or fit quality). Axial compensation of 0.1 mm.

**Application:**

For tapping and reaming on milling and turning centres.

**Suitable for:**

All standard ER collet chucks.

**Note:**

Clamps only the nominal  $\varnothing$ . **Not compatible with the CENTRO P precision ER collet chuck.**

**Technical description**

Nominal clamping $\varnothing$ d	3 mm
Adapter	ET 25
Standard	Manufacturer's standard
External $\varnothing$ D	26 mm

Overall length L	35 mm
Axial compensation	0.1 mm
Radial compensation R thread tapping	0.4 mm
Radial compensation R reaming	0.05 mm
Type of product	Collet