

Garant

Hi5 high feed rate indexable face mill, Weldon shank, \varnothing D / number of teeth Z: 25/2mm


Order data

Order number	213200 25/2
GTIN	4045197783486
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Technical description

\varnothing D ₃	10.6 mm
Shank \varnothing D _s h6	25 mm
maximum cutting depth a _{p,max}	1.4 mm
Overhang L ₁	36 mm
Number of cutting edges Z	2
Pack of insert screws	219883 (10IP; 2.2 Nm)
suitable indexable insert	POMX 0704..
Through-coolant	yes
Overall length L _{tot}	92 mm
Cutting edge \varnothing D _c	25 mm
Series	Hi5

Setting angle κ	90 degrees
Shank type	Weldon shank
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
Set of insert screws 10 pieces	219884