

**Garant**

**Hi5 high feed rate indexable face mill, Weldon shank, Ø D / number of teeth Z:  
32/3mm**


**Order data**

Order number	213200 32/3
GTIN	4045197783493
Item class	210

**Description**
**Version:**

Particularly smooth-running, due to unequal spacing of the teeth.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

**Technical description**

Shank Ø D <sub>s</sub> h6	32 mm
Pack of insert screws	219884 (10IP; 2.2 Nm)
Cutting edge Ø D <sub>c</sub>	32 mm
Through-coolant	yes
maximum cutting depth a <sub>p,max</sub>	1.4 mm
suitable indexable insert	POMX 0704..
Overall length L <sub>tot</sub>	100 mm
Overhang L <sub>1</sub>	40 mm
Number of cutting edges Z	3
Ø D <sub>3</sub>	17.6 mm
Series	Hi5

Setting angle $\kappa$	90 degrees
Shank type	Weldon shank
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

---

## Accessories

Set of insert screws 10 pieces	219884
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2