

Garant
**Hi5 high feed rate indexable face mill, with thread, Ø D / number of teeth Z:
25/2mm**

Order data

Order number	213205 25/2
GTIN	4045197783516
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Technical description

Ø D ₁ h6	12.5 mm
Ø D ₃	10.6 mm
Cutting edge Ø D _c	25 mm
Number of cutting edges Z	2
Pack of insert screws	219883 (10IP; 2.2 Nm)
maximum cutting depth a _{p max}	1.4 mm
suitable indexable insert	POMX 0704..
Overall length L _{tot}	35 mm
Mounting thread M	M12
Through-coolant	yes
Ø D ₂	21 mm

Series	Hi5
Shank type	with thread
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
Set of insert screws 10 pieces	219884
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2