

Garant
**Hi5 high feed rate indexable face mill, with thread, Ø D / number of teeth Z:
32/3mm**

Order data

Order number	213205 32/3
GTIN	4045197783523
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Technical description

Number of cutting edges Z	3
Pack of insert screws	219884 (10IP; 2.2 Nm)
Ø D ₁ h6	17 mm
Overall length L _{tot}	43 mm
maximum cutting depth a _{p,max}	1.4 mm
Through-coolant	yes
Ø D ₃	17.6 mm
Cutting edge Ø D _c	32 mm
Ø D ₂	29 mm
suitable indexable insert	POMX 0704..

Mounting thread M	M16
Series	Hi5
Shank type	with thread
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Set of insert screws 10 pieces	219884
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2