

Garant

**Hi5 high feed rate indexable face mill, with bore, Ø D / number of teeth Z:
63/6mm**

**Order data**

Order number	213210 63/6
GTIN	4045197783578
Item class	210

Description**Version:**

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Technical description

Overall length L_{tot}	50 mm
Pack of insert screws	219884 (10IP; 2.2 Nm)
$\varnothing D_3$	48.6 mm
Number of cutting edges Z	6
Mounting bore \varnothing	27 mm
suitable indexable insert	POMX 0704..
Cutting edge $\varnothing D_c$	63 mm

maximum cutting depth $a_{p\max}$	1.4 mm
Through-coolant	yes
Series	Hi5
Setting angle κ	90 degrees
Shank type	with bore
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Set of insert screws 10 pieces	219884
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP