

Garant

**Hi5 high feed rate indexable face mill, with bore, Ø D / number of teeth Z:
66/6mm**


Order data

| | |
|--------------|---------------|
| Order number | 213210 66/6 |
| GTIN | 4045197783585 |
| Item class | 210 |

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Technical description

| | |
|--|-----------------------|
| Cutting edge Ø D _c | 66 mm |
| maximum cutting depth a _{p,max} | 1.4 mm |
| Pack of insert screws | 219884 (10IP; 2.2 Nm) |
| Number of cutting edges Z | 6 |
| Mounting bore Ø | 27 mm |
| suitable indexable insert | POMX 0704.. |
| Overall length L _{tot} | 50 mm |

| | |
|------------------------|-----------------|
| Ø D ₃ | 51.6 mm |
| Through-coolant | yes |
| Series | Hi5 |
| Setting angle κ | 90 degrees |
| Shank type | with bore |
| Spacing of the cutters | unequal spacing |
| Tool exchange | PowerCard |
| Type of product | Copy mill |

Accessories

| | |
|---|-------------|
| Set of insert screws 10 pieces | 219884 |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP | 674252 10IP |
| Torque screwdriver, fixed setting set torque 2,2 N·m | 211750 2,2 |