

# Parting-off toolholder, Type: V40



# Order data

Order number	319151 V40
GTIN	4251414900011
Item class	38T

## Description

#### Version:

- Offers a tool-specific manual Y-axis (±1 mm).
- With movable alignment pin, hence alignment bars no longer required.
- · Simple change-over from internal to external coolant feed.

The first successful introduction of a tool mounting design which can be used on both disc turrets and radial turrets. Irrespective of the alignment method in use.

Modular system configuration.

### Advantage:

- · Less wear at the cutter.
- · Saves costs and time.
- Height and rotation adjustment (bearing alignment).
- $\cdot\,$  Toolholders can be used on all VDI and Mazak machines.
- Modular one toolholder offers many mounting options.
- · Very good damping characteristics.
- All tools with direct internal coolant supply connection.
- · Cost reduction via efficient stock-holding of bearings.
- · Higher productivity due to improved positioning.

#### Application:

Suitable for disc turrets and radial turrets for boring bar head type: B

suitable for: VDI

# Technical description

for boring bar head type	В
suitable for	VDI