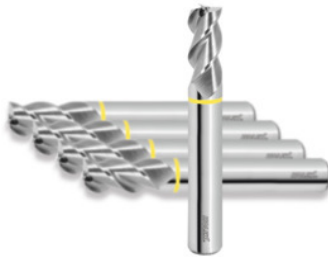




## Solid carbide milling cutter, uncoated, $\varnothing$ e8 DC: 3mm



### Order data

Order number	GG2241 3
GTIN	4062406198923
Item class	GGN

### Description

#### Version:

**Eccentric relief ground**, additionally **finish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium workpieces.

**Same as No. 202241.**

#### Application:

For roughing and finishing.

### Technical description

Shank	DIN 6535 HA to h6
Helix angle	45 degrees
Shank $\varnothing$ D <sub>s</sub>	6 mm
Overall length L	57 mm
Feed f <sub>z</sub> for slot milling in short-chipping aluminium	0.008 mm
Feed f <sub>z</sub> for side milling in short-chipping aluminium	0.01 mm
Tolerance nominal $\varnothing$	e8
Flute length L <sub>c</sub>	6 mm

Cutting edge $\varnothing D_c$	3 mm
Direction of infeed	horizontal, oblique and vertical
No. of teeth Z	3
Corner chamfer angle	90 degrees
Contents	5
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	without
Type of product	End / face mill

## User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	170 m/min	N
Aluminium (short chipping)	suitable	140 m/min	N
Alu > 10% Si	suitable	105 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	Suitable only under restricted conditions		
Air	suitable only under restricted conditions		

## Accessories

Solid carbide slot drill Ø e8 DC 3 mm

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