

**Solid carbide deburrer 90°, TiAlN, Ø h6 DC: 6mm****Order data**

Order number	GG8107 6
GTIN	4062406199616
Item class	GGN

Description**Version:**Tolerance: **Dimension S = ± 0.1 mm.****Same as No. 208107.****Application:**Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.**Technical description**

Cutting edge Ø D _c	6 mm
Shank Ø D _s	6 mm
Shank	DIN 6535 HA with h6
Overall length L	54 mm
No. of teeth Z	4
Feed f _z in steel < 900 N/mm ²	0.03 mm
Dimension S	4.2 mm
Corner chamfer angle	45 degrees
Contents	5

Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Type of product	Deburrers

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	280 m/min	N
Alu > 10% Si	suitable	200 m/min	N
Steel < 500 N/mm ²	suitable	120 m/min	P
Steel < 750 N/mm ²	suitable	105 m/min	P
Steel < 900 N/mm ²	suitable	100 m/min	P
Steel < 1100 N/mm ²	suitable	70 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	60 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	35 m/min	H
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable	60 m/min	M
GG(G)	suitable	90 m/min	K
Uni	suitable		
wet maximum	suitable		

wet minimum	suitable only under restricted conditions
dry	suitable only under restricted conditions
Air	Suitable only under restricted conditions

Accessories

Solid carbide deburrer90° Ø h6 DC 6 mm	208107 6
--	----------