

CBN grinding point set, 10 pieces B126, CBN, Number of grinding points: 10



Order data

Order number	552820 10
GTIN	4045197803146
Item class	51E

Description

Version:

Assortment of grinding points in the most popular shapes and sizes. Shank \emptyset 3 mm.

Application:

For all hardened, tempered and high-alloy steels.

Supplied with:

1 each grinding point.

Cylinder No. 552550 size 1; 2; 3; 4; 5; Ball No. 552650 size 1; 2; 3; 4; 6.

Technical description

Shank ∅	3 mm	
Number of grinding points	10	
Grinding media	Cubic Boron Nitride	
Grinding medium code	CBN	
Type of product	Grinding point	

User data

	Suitability	\mathbf{V}_{c}	ISO code
Steel < 1400 N/mm ²	suitable	20-30 m/s	Р
Steel < 55 HRC	suitable	20-30 m/s	Н
Steel < 60 HRC	suitable	20-30 m/s	Н
Steel < 67 HRC	suitable	20-30 m/s	Н
INOX	suitable	20-30 m/s	
Ti	suitable	20-30 m/s	
GG(G)	suitable	20-30 m/s	K
wet maximum	suitable		
dry	suitable only under restricted conditions		

Accessories

CBN grinding pointsgalvanic B126 Head Ø 5 mm	552550 5
CBN grinding pointsgalvanic B126 Head Ø 4 mm	552550 4
CBN grinding pointsgalvanic B126 Head Ø 6 mm	552650 6
CBN grinding pointsgalvanic B126 Head Ø 1 mm	552550 1
CBN grinding pointsgalvanic B126 Head Ø 4 mm	552650 4
CBN grinding pointsgalvanic B126 Head Ø 2 mm	552650 2
CBN grinding pointsgalvanic B126 Head Ø 3 mm	552550 3
CBN grinding pointsgalvanic B126 Head Ø 1 mm	552650 1
CBN grinding pointsgalvanic B126 Head Ø 3 mm	552650 3
CBN grinding pointsgalvanic B126 Head Ø 2 mm	552550 2