Garant

Medium-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 122/180mm



Order data

Order number	274040 122/180
GTIN	4062406204389
Item class	21U

Description

Version:

For grooving inserts No. 275021 – 275048. D_2 = 999 in the size designation corresponds to theoretically infinite.

Application:

In conjunction with toolholder No. 274002 or alternatively with adapter No. 274001 and suitable toolholder for parting-off tools.

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 separately.

Note:

 $D_1 = minimum \varnothing$ for the first first groove / $D_2 = minimum \varnothing$ for the second groove.

Technical description

minimum 1st groove Ø D ₁	122 mm
maximum cutting depth t _{max}	30 mm
maximum 1st groove Ø D ₂	180 mm
Application type	right-hand
System key	yes
Groove width w	4 mm

Data sheet

⚠ Hoffmann Group

Type of product Cartridges