#### 5, STAHLWILLE ()\*

# Torque wrench without plug-in head, Maximum torque: 200N·m

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# Order data

Order number	657215 200
GTIN	4018754268870
Item class	63A

# Description

## Version:

Sturdy compact one-armed torque wrench, adjustable to scale and self-triggering. The accuracy is sustained for many thousands of operations, because high quality material is used for all wearing parts and the flexible rod is under load only briefly on each occasion. Body and handle are of sturdy square section. Scales adjustable. **Anti-clockwise tightening by reversing the** 

## plug-in tools.

Without any plug-in head (basic model); see No. 657582 – 657950 for suitable plug-in heads. **Units of measure:** Nm, lbfft.

#### **Function:**

**Adjustment:** Quick adjustment of the torque with the slide setting button. The value is fixed using the locking key in the handle.

Quick adjustment of the torque with the slide setting button. The value is fixed using the locking key in the handle.

## **Application:**

Since the set torque can be varied, it is ideal for repairs and short series production. **Standard:** 

Geprüft nach DIN EN ISO 6789.

## Cutting dataa:

## Legend for drawing and formula:

- $I_1$  = Lever length without plug-in head
- $I_2$  = Adjusted reference dimension on the torque wrench
- $I_3$  = Lever length including factory calibration reference dimension
- $I_4$  = Reference dimension of the plug-in head
- L = Total length of the tool
- $T_1 =$  Torque to be set
- $T_2$  = Specified torque

# Note:

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

# **Technical description**

Socket for plug-in head	14×18 mm
Torque measuring accuracy	±4 %
maximum torque	200 Nm
Exchangeable tool	Plug-in head
Weight	1210 g
Scale graduation, 1 graduation =	5 Nm
Display	analogue
Direction of tightening	For right and left-hand tightening
Torque range	40 - 200 Nm
Torque range	30 - 145 lbfft
Lever length including factory calibration reference dimension [l <sub>3</sub> ]	460 mm
Lever length without plug-in head $[I_1]$	435 mm
Adjusted reference dimension on the torque wrench $[I_2]$	25 mm
Adjustable trigger value	adjustable
Connection format	for plug-in heads (rectangular socket)
Setting the trigger value	with adjustment scale
Trigger principle	mechanical short-travel release
Reversible reading	Nm
Standard	DIN EN ISO 6789
Overall length L	455 mm
Measurement process	Torque
Feedback	triggering
Calibration	01
Test certificate	Manufacturer's test certificate
Data can be recorded	no
Release signalling	akustisk

Release signalling	haptisk
Measurement technology	mechanical
Series	MANOSKOP <sup>®</sup> 730 Quick
Type of product	Torque Wrench
Services	
CalibrationTorque wrench maximum torque 400 N·m	020010 400
DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000
Accessories	
Plug-in ratchet Type-Square drive 2-3/4 in	657630 2-3/4
Plug-in ratchet reversible Type-Square drive 2-1/2 in	657600 2-1/2
Square drive plug-in head Type-Square drive 2-3/4 in	657700 2-3/4
Green slide for torque wrench Type 2	657213 2
Plug-in ratchet reversible Type-Square drive 2-1/2 in	657582 2-1/2
Scale window for torque wrench Type 2	657212 2
Spare handle for torque wrenches Type 4	657211 4
Plug-in ratchet reversible Type-Square drive 2-3/4 in	657600 2-3/4
Plug-in ratchet reversiblewith QuickRelease ejector Type- Square drive 2-1/2 in	657590 2-1/2
Plug-in ratchet reversible Type-Square drive 2-3/4HD in	657600 2-3/4HD
Square drive plug-in head Type-Square drive 2-1/2 in	657700 2-1/2
Plug-in ratchet Square drive 2-1/2 in	657620 2-1/2
Plug-in ratchetwith ejector Type-Square drive 2-1/2 in	657580 2-1/2
Plug-in ratchet Type-Square drive 2-1/2 in	657630 2-1/2
Scale window for torque wrench Type 4	657212 4