

## HT chuck range, with case, SK 40 short, Type: 40



### Order data

Order number	302024 40
GTIN	4045197733276
Item class	33W

### Description

#### Version:

- **Very high total rigidity due to optimised design.**
- **Version SK40 and HSK-A 63 with Balluff chip bore.**
- **Axial length adjustment (adjustment 10 mm) available.**

#### Advantage:

- **Very high transmitted torque, (550 Nm), providing high process reliability.**
- **Ideal damping characteristics, resulting in optimum surface finishes, increased tool life and spindle protection.**
- **Excellent radial run-out and repetition accuracy < 0.003 mm.**
- **Easy to use.**
- **Precise axial length adjustment.**
- **Temperature resistance up to 170 °C.**
- **Full flexibility thanks to high-quality reducing adapters.**

#### Application:

- **For drilling, reaming and milling.**
- **For heavy-duty milling.**

#### Supplied with:

1× GARANT hydraulic chuck HT, No. 302028 size 20, 5× reducing adapter Ø 20 – clamping Ø 6, 8, 10, 12, 16 mm, 1× 5 AF chuck key, 1× case with foam inlay.

#### Optional extras:

- **Pull studs (PS) No. 308600 – 308806.**

· PS wrenches No. 308820 – 308835.

## Technical description

Clamping $\varnothing D_1$	20 mm
Overhang dimension A	64.5 mm
External $\varnothing D$	49 mm
Reach $L_1$	45.5 mm
Adapter	SK 40 short
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HPC
Type of product	Hydraulic clamping chuck