

### Torque wrench with square plug-in head, Maximum torque: 100N·m



## **Order data**

Order number	657205 100
GTIN	2050002047280
Item class	63A

## **Description**

#### **Version:**

Sturdy compact one-armed torque wrench, adjustable to scale and self-triggering. The accuracy is sustained for many thousands of operations, because high quality material is used for all wearing parts and the flexible rod is under load only briefly on each occasion. Body and handle are of sturdy square section. Scales adjustable. **Anti-clockwise tightening by reversing the plug-in tools.** 

With square drive plug-in head. Units of measure: Nm, lbfft.

#### **Function:**

**Adjustment:** Quick adjustment of the torque with the slide setting button. The value is fixed using the locking key in the handle.

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#### **Application:**

Since the set torque can be varied, it is ideal for repairs and short series production.

#### **Standard:**

Geprüft nach DIN EN ISO 6789.

#### **Cutting dataa:**

## Legend for drawing and formula:

- $I_1$  = Lever length without plug-in head
- $I_2$  = Adjusted reference dimension on the torque wrench
- $I_3$  = Lever length including factory calibration reference dimension
- $I_4$  = Reference dimension of the plug-in head
- L = Total length of the tool
- $T_1$  = Torque to be set
- $T_2$  = Specified torque

#### Note:

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

# **Technical description**

Exchangeable tool	Plug-in head
maximum torque	100 Nm
Weight	1020 g
Torque measuring accuracy	±4 %
Socket for plug-in head	9×12 mm
Display	analogue
Square drive	1/2 in
Scale graduation, 1 graduation =	2.5 Nm
Direction of tightening	For right and left-hand tightening
Torque range	20 - 100 Nm
Torque range	15 - 72.5 lbfft
Feedback	triggering
Adjustable trigger value	adjustable
Adjusted reference dimension on the torque wrench [l <sub>2</sub> ]	17.5 mm
Measurement process	Torque
Connection format	for plug-in heads (rectangular socket)
Standard	DIN EN ISO 6789
Lever length without plug-in head [l <sub>1</sub> ]	343 mm
Reversible reading	Nm
Setting the trigger value	with adjustment scale
Lever length including factory calibration reference dimension [I <sub>3</sub> ]	360.5 mm
Trigger principle	mechanical short-travel release
Calibration	01
Test certificate	Manufacturer's test certificate
Data can be recorded	no
Measurement technology	mechanical



Release signalling	akustisk
Release signalling	haptisk
Series	MANOSKOP® 730 Quick
Deflection function	no
Slipper function	no
Quick release/ quick-change function	no
Memory pointer	no
Type of product	Torque Wrench

## **Services**

CalibrationTorque wrench maximum torque 400 N·m	020010 400
DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000

## Accessories

Plug-in ratchet reversiblewith QuickRelease ejector Type- Square drive 1-1/4 in	657590 1-1/4
Plug-in ratchet reversible with QuickRelease ejector Type- Square drive 1-3/8 in	657590 1-3/8
Spare handle for torque wrenches Type 3	657211 3
Plug-in ratchet reversible Type-Square drive 1-1/4 in	657600 1-1/4
Square drive plug-in head Type-Square drive 1-3/8 in	657700 1-3/8
Square drive plug-in head Type-Square drive 1-1/4 in	657700 1-1/4
Plug-in ratchet reversible Type-Square drive 1-1/2 in	657600 1-1/2
Spare handle for torque wrenches Type 4	657211 4
Scale window for torque wrench Type 2	657212 2
Plug-in ratchet reversible Type-Square drive 1-3/8 in	657600 1-3/8
Green slide for torque wrench Type 2	657213 2
Square drive plug-in head Type-Square drive 1-1/2 in	657700 1-1/2
	657590 1-1/2



Plug-in ratchet reversible with QuickRelease ejector Type-Square drive 1-1/2 in

Torque wrenchwithout plug-in head Maximum torque 100 N·m	657215 100
Scale window for torque wrench Type 4	657212 4