

Garant
GARANT Master Tap INOX machine tap HSS-E-PM Form C 6GX, TiAlN, M: M6

Order data

Order number	135737 M6
GTIN	4062406209827
Item class	111

Description
Version:

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

The 45° helix angle of the flutes facilitates chip formation especially in ductile austenitic CrNi steels.

- **HSS-E-PM tool material for a high degree of wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Tolerance class ISO 3X/6GX. For components which are **galvanised** or shrink slightly when hardened.

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 3X 6GX

Thread pitch: 1 mm

Overall length L: 80 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 5 mm

Technical description

Thread type	M
Tapping hole Ø	5 mm
Overall length L	80 mm
Number of clamping slots	3

Tolerance class	ISO 3X 6GX
Thread pitch	1 mm
Thread size	M6
Shank square □	4.9 mm
Number of cutting edges Z	3
Standard	DIN 371
Thread depth	15 mm
Shank Ø D _s	6 mm
Tool material	HSS E PM
Thread Ø	6 mm
Coating	TiAlN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	45°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Series	Master Tap
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	28 m/min	N

Steel < 750 N/mm ²	suitable only under restricted conditions	23 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	23 m/min	P
Steel < 1100 N/mm ²	suitable	12 m/min	P
INOX < 900 N/mm ²	suitable	11 m/min	M
INOX > 900 N/mm ²	suitable	9 m/min	M
Oil	suitable		
wet maximum	suitable		