Garant

GARANT Master Tap INOX machine tap HSS-E-PM Form C 6GX, TiAIN, M: M20

Order data

Order number	135737 M20
GTIN	4062406209889
Item class	111

Description

Version:

High-performance tap, specially developed for **good process reliability in stainless and acidresistant steels** and **duplex materials.**

The 45° helix angle of the flutes facilitates chip formation especially in ductile austenitic CrNi steels.

· HSS-E-PM tool material for a high degree of wear resistance

• The latest generation of TiALN multi-layer coating

· Parameterised flute geometry for optimum chip formation and torsional rigidity

Tolerance class ISO 3X/6GX. For components which are **galvanised** or shrink slightly when hardened.

Thread type: M Tool material: HSS E PM Standard: DIN 376 Tolerance class: ISO 3X 6GX Thread pitch: 2.5 mm Overall length L: 140 mm Shank \emptyset D_s: 16 mm Shank square \Box : 12 mm Tapping hole \emptyset : 17.5 mm

Technical description

Shank square 🗆	12 mm
Tapping hole Ø	17.5 mm
Standard	DIN 376

Inread b20 mmShank Ø D,16 mmThread depth50 mmNumber of cutting edges Z4Number of clamping slots4Overall length L140 mmThread pitch2.5 mmThread typeMThread sizeM20Tool materialHSS E PMTolerance class150 3X 6GXCoatingTIAINFlank angle60°Thread standardDIN 13Taper lead formCHelix angle10ShankPlain shank with h9Through-coolantnoApplication for type of drillingup to 2.5×D for blind holesCutting directionright-handType of threading toolMachine tap for dynamic machiningColour ringMaster TapType of productTap	Thursd G	20		
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Thread typeMThread sizeM20Tool materialHSS E PMTolerance classISO 3X 6GXCoatingTiAlNFlank angle60°Thread standardDIN 13Taper lead formCHelix angle45°ShankPlain shank with h9Through-coolantnoApplication for type of drillingup to 2.5xD for blind holesType of threading toolMachine tap for dynamic machiningColour ringblue	Overall length L	140 mm		
Thread sizeM20Tool materialHSS E PMTolerance classISO 3X 6GXCoatingTiAINFlank angle60 °Thread standardDIN 13Taper lead formCHelix angle45 °ShankPlain shank with h9Through-coolantup to 2.5×D for blind holesCutting directionright-handType of threading toolMachine tap for dynamic machiningColour ringblueSeriesMaster Tap	Thread pitch	2.5 mm		
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Cutting directionright-handType of threading toolMachine tap for dynamic machiningColour ringblueSeriesMaster Tap	Through-coolant	no		
Type of threading toolMachine tap for dynamic machiningColour ringblueSeriesMaster Tap	Application for type of drilling	up to 2.5×D for blind holes		
Colour ringblueSeriesMaster Tap	Cutting direction	right-hand		
Series Master Tap	Type of threading tool	Machine tap for dynamic machining		
	Colour ring	blue		
Type of product Tap	Series	Master Tap		
	Type of product	Тар		

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	28 m/min	Ν

Data sheet

Steel < 750 N/mm ²	suitable only under restricted conditions	23 m/min	Р
Steel < 900 N/mm ²	suitable only under restricted conditions	23 m/min	Р
Steel < 1100 N/mm²	suitable	12 m/min	Р
INOX < 900 N/mm ²	suitable	11 m/min	М
INOX > 900 N/mm ²	suitable	9 m/min	М
Oil	suitable		
wet maximum	suitable		