

Garant
GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, UNC: 6-32

Order data

Order number	133356 6-32
GTIN	4062406209513
Item class	111

Description
Version:

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E PM

Standard: DIN 371

Threads per inch: 32

Thread Ø: 3.51 mm

Overall length L: 56 mm

Shank Ø D_s: 4 mm

Shank square □: 3 mm

Tapping hole Ø: 2.85 mm

Technical description

Thread Ø	3.51 mm
Number of clamping slots	3
Tool material	HSS E PM
Thread type	UNC

Threads per inch	32
Standard	DIN 371
Tapping hole \varnothing	2.85 mm
Shank $\varnothing D_s$	4 mm
Thread size	6-32 UNC
Thread pitch	0.794 mm
Overall length L	56 mm
Shank square \square	3 mm
Number of cutting edges Z	3
Thread depth	10.53 mm
Series	Master Tap
Coating	TiAlN
Flank angle	60°
Tolerance class	2BX
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	28 m/min	N
Steel < 750 N/mm ²	suitable only under restricted conditions	23 m/min	P

Steel < 900 N/mm ²	suitable only under restricted conditions	23 m/min	P
Steel < 1100 N/mm ²	suitable	12 m/min	P
INOX < 900 N/mm ²	suitable	11 m/min	M
INOX > 900 N/mm ²	suitable	9 m/min	M
Oil	suitable		
wet maximum	suitable		