

Garant**Die Left-hand thread, M-LH: M22****Order data**

Order number	140620 M22
GTIN	4062406224318
Item class	11K

Description**Version:**

Closed, pre-slit form.

1 3/4 turns lead chamfer.

Cutting direction: left-hand

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External Ø: 55 mm

Height: 22 mm

Technical description

Pitch	2.5 mm
Height	22 mm
External Ø	55 mm
Tolerance class	DIN 13 6g
Thread size	M22

Thread type	M-LH
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		